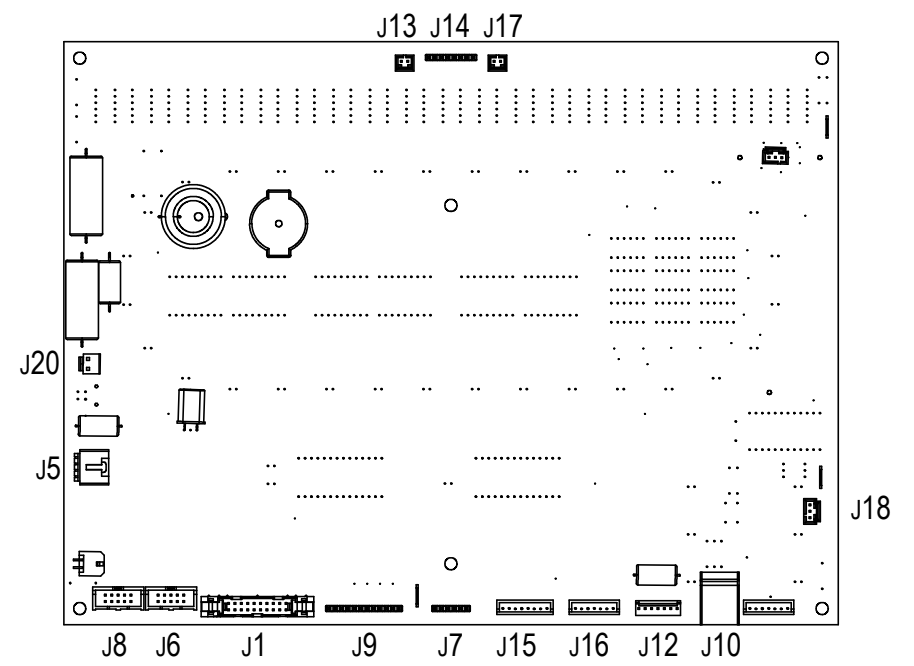


REVISIONS				
REV.	DATE	DESCRIPTION	ECO	BY
A	03/07/07	PRODUCTION RELEASE. CHANGED QTY OF 120-3304 FROM 6 TO 5. ADDED 110-3407 & 120-3258.	11558	VC
B	7/10/2007	ADDED 715-3482	11675	DN
C	09-24-08	BOM: REPLACE P/N 715-3644 WITH 715-3845	12030	AK



CONNECTOR DESIGNATIONS ON PCB  
 Ⓢ P/N 715-3845

ITEM	PART NUMBER	DESCRIPTION	QTY
1	110-3407	SCREW, M4x0.7x6L, PHM, PH, BO	1
2	120-3244	STANDOFF, 1/8" DIA X 3/16" NYLON	3
3	120-3258	WASHER, M4, TEETH, 0.45THK	1
4	120-3304	STANDOFF, M/F, M4X.07, 16mm L	5
5	140-0665	TAPE, 3/4 DBL STICK	.083 ft
6	140-3330	SUPPORT, PLATE, HR CONTACT BOARD	1
7	715-3482	ASSY, BYPASS JUMPER EMERGENCY SW	1
8	715-3647	ASSY, KEYPAD PLASTIC, PRO TR, TV/R	1
9	715-3675	PCBA, SALUTRON 4000, VLAD	1
10	715-3845	ASSY, DISP BOARD LED, USB, E-TR	1

NOTES:  
 1. CONNECTIVITY:  
 a) 715-3647 RIBBON TO J9 ON 715-3845.

**DOCUMENT STATUS:  
 RELEASE**

NOTICE OF PROPRIETARY INFORMATION  
 THIS DOCUMENT SHALL NOT BE REPRODUCED NOR SHALL THE INFORMATION CONTAINED HEREIN BE USED BY OR DISCLOSED TO OTHER EXCEPT AS EXPRESSLY AUTHORIZED BY UNISEN

MATERIAL SEE BOM		TOLERANCES UNLESS OTHERWISE SPECIFIED X.XXX = ± .010" (0.25MM) ANGLES = ± 2° X.XX = ± .030" (0.76MM) FRACTIONS = ± 1/32 X.X = ± .050" (1.27MM) X = ± .125" (3.20)		UNISEN, INC. DBA 14410 Myford Road Irvine CA 92606	
FINISH SEE NOTES		INITIAL	DATE	PART NO.	REV.
VENDOR:		DRAWN	12-02-06	<b>715-3648</b>	<b>C</b>
P/N:		CHECKED		TITLE	
		APPROVED		ASSY, DISP. ELEC, PRO TR, LED TV/R	
			U.O.M.	SCALE: 1:2	SHEET 1 OF 1
			IN	SHEET SIZE: B	